AMENDMENTS TO THE SPECIFICATION

Before the paragraph starting at page 1, line 2, please add the following heading:

-- Field Of The Invention --

Before the paragraph starting at page 1, line 6, please add the following heading:

-- Description Of The Related Art --

Please amend the paragraph starting at page 6, line 9 as follows:

Examples of materials having a Moh's hardness of at least 5 include hemimorphite, asbestos, manganese, apatite, nickel, glass, hornblende, feldspar, pumice, orthoclase, hematite, augite, iron oxide, high speed steel, toll steel, magnesia, iridium, pyrite, ruthenium, agate, chrome dioxide, garnett garnet, steel, flint, quarts quartz, silicon, chrome, beryllia, zirconia, iridosmium, tourmaline, andalusite, beryl, emery, osmium, topaz, tungsten (sintered), zirconium boride, corundum, titanium nitride, tungsten carbide, tantalum carbide, zirconium carbide, chrome, alumina (cast), alumina (α), alumina (fine crystal), silicon carbide (black), silicon carbide (green), aluminum boride, boron carbide and diamond. Among these, inorganic substances such as pumice, quarts quartz and emery are preferable from the viewpoint of providing particles of the desired particle size and low cost. However, both organic and inorganic materials can be used without particular limitation.